

Figure 1. Network of PLC devices

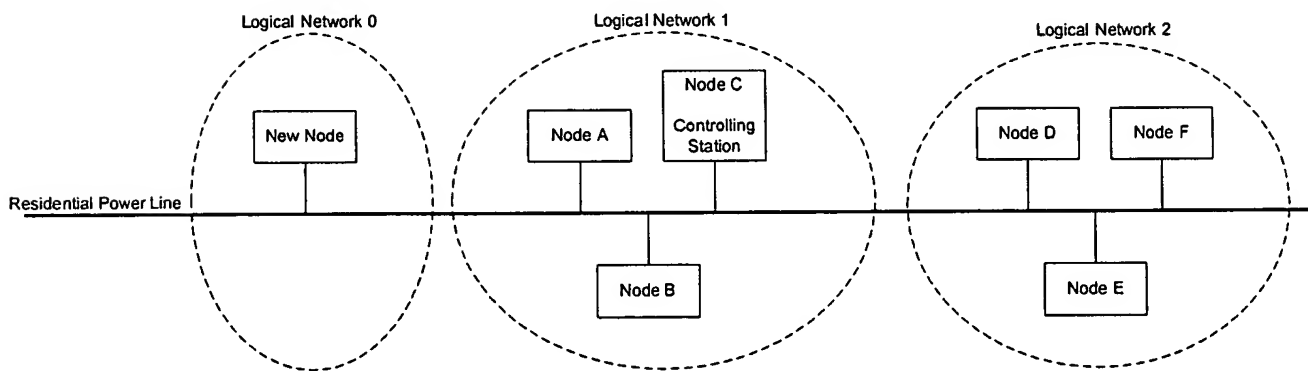


Figure 2. Logical Network Structure with New PLC device